



46TB5TFR, 58TB6TFR, 64TB6TFR & 70TB7TFR Tooth Bar mounting instructions:

- 1) Seat tooth bar on bucket - mark one hole per bucket side wall to accept 5/8 in. x 2 in. bolts within the oval tooth bar mounting tab opening.
- 2) After removing the bar, drill pilot holes before final holes to avoid bit walk.
- 3) With final holes drilled, re-seat tooth bar and install hardware as follows:
 - a. Install 5/8 in. SAE (smaller o.d.) washer onto bolt and insert from outside of the bucket through the holes just drilled.
 - b. Use one USS washer between each bucket end wall and the bar mounting tabs.
 - c. Use one USS (larger o.d.) washer under the locking nuts on the inside of the bar mounting tab.
 - d. After tightening to 130 ft lbs. torque (dry), any excess bolt extending past the lock nut can be cut away if desired.



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- 4) Seat tooth bar on bucket - mark one hole per bucket side wall to accept 5/8 in. x 2 in. bolts within the oval tooth bar mounting tab opening.
- 5) After removing the bar, drill pilot holes before final holes to avoid bit walk.
- 6) With final holes drilled, re-seat tooth bar and install hardware as follows:
 - a. Install 5/8 in. SAE (smaller o.d.) washer onto bolt and insert from outside of the bucket through the holes just drilled.
 - b. Use one USS washer between each bucket end wall and the bar mounting tabs.
 - c. Use one USS (larger o.d.) washer under the locking nuts on the inside of the bar mounting tab.
 - d. After tightening to 130 ft lbs. torque (dry), any excess bolt extending past the lock nut can be cut away if desired.